SAULT COLLEGE OF APPLIED ARTS AND TECHNOLOGY

SAULT STE. MARIE, ONTARIO



COURSE OUTLINE

COURSE TITLE: METALLURGY

CODE NO.: MET207 SEMESTER: 2

PROGRAM: MECHANICAL

AUTHOR: ROBERT ACKERT

DATE: JAN/09 PREVIOUS OUTLINE DATED: DEC/07

APPROVED:

"Corey Meunier"

ČHAIR **DATE**

TOTAL CREDITS: TWO

PREREQUISITE(S): MCH 134

HOURS/WEEK: TWO

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I. COURSE DESCRIPTION: The general objective of this course is to give students destined for the mechanical trades a basic understanding of metals and alloys they will be working with in heavy industry. A heavy emphasis is placed on the iron-carbon system and the physical metallurgy of steel including heat treating and welding. Some laboratory work on heat treating steel is included to witness the effect heat treating has on the microstructure and harness of carbon steel.

II. LEARNING OUTCOMES AND ELEMENTS OF THE PERFORMANCE:

Upon successful completion of this course, the student will demonstrate the ability to:

1. INTRODUCTION TO METALLURGY

Potential Elements of the Performance:

Define:

- i. Extractive Metallurgy
- ii. Mechanical Metallurgy
- iii. Physical Metallurgy

2. ATOMIC STRUCTURE OF METALS

Potential Elements of the Performance:

Explain the differences between the atomic order of:

- i. Gases
- ii. Liquids
- iii. Solids

Describe the atomic and crystalline structures of iron as a function of temperature.

Describe how carbon can be in solid solution with iron.

3. IRON-CARBON EQUILIBRIUM DIAGRAM

Potential Elements of the Performance:

Demonstrate an understanding of the iron carbon diagram.

4. TIME/TEMPERATURE/TRANSFORMATION

Potential Elements of the Performance:

Describe what happens when iron-carbon alloys are cooled from the austenitic temperature region to room temperature in real time. Describe how differing cooling rates affect the structure of iron-carbon alloys.

Describe what happens to the time/temperature diagram when the carbon content is varied and when other alloying elements are added.

Determine and demonstrate a plain carbon steel hardening process as assigned.

Identify certain microstructures using a microscope.

5. STEEL ALLOYING AND PROCESSING (ROLLING/FORGING)

Potential Elements of the Performance:

To describe the effect that alloying and mechanical working has on:

i. The crystal structure of steel

The mechanical properties of steel

6. HEAT TREATING

Potential Elements of the Performance:

To describe the processes and reasons for:

- i. Normalizing
- ii. Quenching and tempering
- iii. Case hardening
- iv. Annealing
- v. Stress relieving

7. MECHANICAL PROPERTIES AND TESTING OF STEEL

Potential Elements of the Performance:

Explain the procedures and interpretation of harness testing for:

- i. Rockwell hardness
- ii. Brinell Hardness
- iii. Vickers Hardness

Explain the procedures and interpretation of tensile testing and to identify the various areas of the stress-strain diagram.

Explain how elevated temperatures affect strength.

Explain the procedure and interpretation of toughness testing and how low temperature affect toughness.

Explain the phenomena of fatigue and creep.

8. WELDING

Potential Elements of the Performance:

To describe metallurgical effects of welding on the structure and properties of weldments.

9. INTRODUCTION TO STEEL SPECIFICATIONS

Potential Elements of the Performance:

Explain what a standard is

Explain what a specification is

Explain how the numbering system in the AISI/SAE steel specification relates to chemical content of steel alloys.

III. TOPICS:

- 1. INTRODUCTION TO METALLURGY
- 2. ATOMIC STRUCTURE OF METALS
- 3. IRON-CARBON EQUILIBRIUM DIAGRAM
- 4. TIME/TEMPERATURE/TRANSFORMATION
- 5. STEEL ALLOYING AND PROCESSING (ROLLING/FORGING
- 6. HEAT TREATING
- 7. MECHANICAL PROPERTIES AND TESTING OF STEEL
- 8. WELDING
- 9. INTRODUCTION TO STEEL SPECIFICATIONS

IV. REQUIRED RESOURCES/TEXTS/MATERIALS:

Will be supplied by the instructor.

OPTIONAL RESOURCE:

John E Neely, Thomas J Bertone, <u>PRACTICAL METALLURGY AND MATERIALS OF INDUSTRY</u>, Sixth Edition. Prentice Hall, New Jersey. ISBN:0-13-094580-3.

V. EVALUATION PROCESS/GRADING SYSTEM:

Class participation – 20% Assignments – 30% Test #1 - 25% Test #2 – 25%

The following semester grades will be assigned to students:

Grade	Definition	Grade Point Equivalent
A+ A	90 – 100% 80 – 89%	4.00
В	70 - 79%	3.00
С	60 - 69%	2.00
D	50 – 59%	1.00
F (Fail)	49% and below	0.00
CR (Credit)	Credit for diploma requirements has been awarded. Satisfactory achievement in field /clinical	
	placement or non-graded subject area.	
U	Unsatisfactory achievement in field/clinical placement or non-graded subject area.	

X A temporary grade limited to situations

with extenuating circumstances giving a student additional time to complete the

requirements for a course.

NR Grade not reported to Registrar's office.
W Student has withdrawn from the course

without academic penalty.

VI. SPECIAL NOTES:

Disability Services:

If you are a student with a disability (e.g. physical limitations, visual impairments, hearing impairments, or learning disabilities), you are encouraged to discuss required accommodations with your professor and/or the Disability Services office. Visit Room E1101 or call Extension 2703 so that support services can be arranged for you.

Retention of Course Outlines:

It is the responsibility of the student to retain all course outlines for possible future use in acquiring advanced standing at other postsecondary institutions.

Communication:

The College considers **WebCT/LMS** as the primary channel of communication for each course. Regularly checking this software platform is critical as it will keep you directly connected with faculty and current course information. Success in this course may be directly related to your willingness to take advantage of the **Learning Management System** communication tool.

Plagiarism:

Students should refer to the definition of "academic dishonesty" in *Student Code of Conduct*. Students who engage in academic dishonesty will receive an automatic failure for that submission and/or such other penalty, up to and including expulsion from the course/program, as may be decided by the professor/dean. In order to protect students from inadvertent plagiarism, to protect the copyright of the material referenced, and to credit the author of the material, it is the policy of the department to employ a documentation format for referencing source material.

Course Outline Amendments:

The professor reserves the right to change the information contained in this course outline depending on the needs of the learner and the availability of resources.

Substitute course information is available in the Registrar's office.

VII. PRIOR LEARNING ASSESSMENT:

Students who wish to apply for advance credit transfer (advanced standing) should obtain an Application for Advance Credit from the program coordinator (or the course coordinator regarding a general education transfer request) or academic assistant. Students will be required to provide an unofficial transcript and course outline related to the course in question.

Credit for prior learning will also be given upon successful completion of a challenge exam or portfolio.